



Specializing in Research & Development of High Performance Pressure Sensitive Tapes

Product Data Sheet

DC-4000

Product Description: Product DC-4000 is a double sided acrylic high tack/low tack adhesive tape. Constructed of a 0.5 mil polyester carrier, the product contains a high tack, permanent adhesive on the exposed side and a removable acrylic on the liner side.

Physical Characteristics	Nominal Values
Total Tape Thickness (excluding liner)	2.30 mils
Liner Thickness	3.20 mils
Carrier Type	0.5 mil polyester
Adhesive Thickness Exposed	1.00 mils
Adhesive Thickness Liner Side	0.80 mils
Loop Tack Exposed Side	57 oz/in
Loop Tack Liner Side	11 oz/in
180 degree Peel Adhesion Exposed Side	55 oz/in
180 degree Peel Adhesion Liner Side	5 oz/in
Tape Color	Colorless

Tape Application: To achieve ultimate bond strength please be sure materials being bonded are clean and free of dust, dirt, oil or other substances which can affect the bond of the tape adhesive. Firm application pressure will promote a strong, long lasting bond. Adhesive bond strength is dependent upon the material type being bonded. If a variety of materials are being used, please be sure to test the suitability of product performance with each material. Please contact Custom Adhesive Products at the phone number below with questions regarding your taping applications and needs.

Notice: Physical and performance values listed above are average values obtained from tests performed according to PSTC or ASTM standard test methods. Custom Adhesive Products does not make any warrant of any kind as to the results listed above. The information listed above does not represent a performance guarantee. Product performance may vary with each individual application and the purchaser should test the product prior to use and satisfy themselves regarding product functionality in their application. Custom Adhesive Products shall not be liable for damages in excess of the purchase price of its products or for incidental or consequential damages.

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